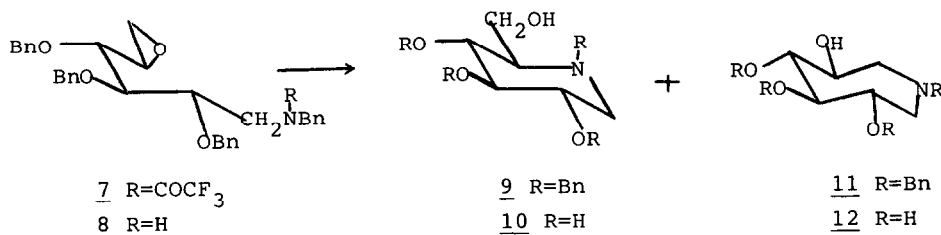
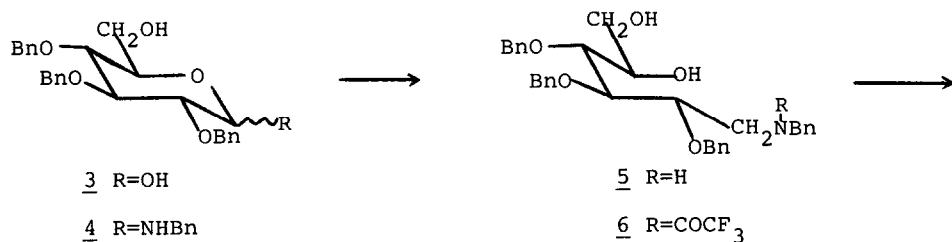


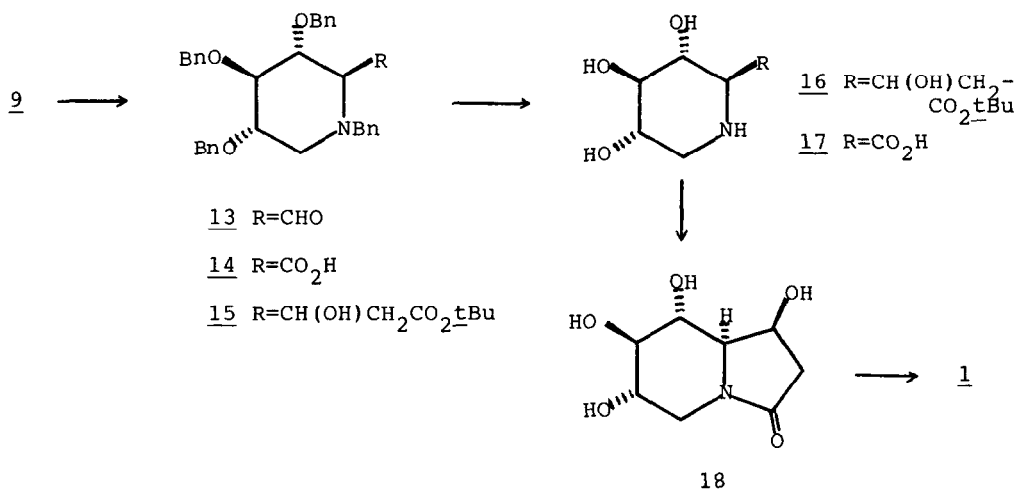
Condensation of 2,3,4-tri-O-benzyl-D-glucopyranose 3' with benzylamine (10 equiv, CHCl_3) afforded glucosylamine(s) 4 as an anomeric mixture (77% yield after recrystallization; mp 141.5-142.5 $^{\circ}$ C).⁸ After reduction (LiAlH_4 , THF, reflux, 5h), the crude amine 5 was trifluoroacetylated to furnish amide 6 (78%). In order to form an epoxide with inverted configuration at C5, diol 6 was protected ($t\text{-BuMe}_2\text{SiCl}$ -imidazole), mesylated, deprotected and cyclized (Bu_4NF -THF; CH_3ONa - CH_3OH) to give 7 in 75% overall yield.

Cleavage of the amide group in 7 was best accomplished by reduction with NaBH_4 in ethanol at 40 $^{\circ}$ C. Under these conditions, aminoepoxide 8 cyclized spontaneously and in quantitative yield to a mixture of piperidine 9 (45%) and azepane 11 (55%) which were readily separated by chromatography. Hydrogenolysis of 9 afforded pure (+)-deoxynojirimycin 10 whose 300MHz NMR spectrum matched the published spectrum.⁹ Similar deprotection of 11 produced 12, a tetraol previously prepared by Paulsen and Todt from 6-amino-6-deoxy-L-idose.¹⁰



Oxidation of 9 by the method of Swern (DMSO-oxalyl chloride)¹¹ furnished the sensitive aldehyde 13 in 90% yield. This substance was immediately condensed with lithio *t*-butylacetate¹² and furnished 15 as a 1:1 mixture of separable diastereomers. The less polar diastereomer was transformed by hydrogenolysis, then acid treatment (TFA-H₂O, 60°C, 3h) into lactam 18. Reduction with diisobutylaluminum hydride gave castanospermine, whose 300MHz ¹H-NMR spectrum was superimposable with that of natural material. The specific rotation of synthetic (+)-1 [observed: +71° (c=0.27, H₂O); reported: +80° (c=0.93, H₂O)] further defined its structure as (1S,6S,7R,8R,8aR)-1,6,7,8-tetrahydroxyindolizidine. The same reaction sequence transformed the more polar form of 15 into 1-epicastanospermine, [α]_D +6° (c=0.45, H₂O).

In vitro inhibition of β -glucosidase (almond emulsion) by synthetic (+)-1 matched that of natural castanospermine.¹³



Although the biosynthesis of indolizidines commonly involves condensation of pipecolic acid with one acetyl (i.e. malonyl CoA) unit,⁶ trihydroxypipicolate 17, accessible synthetically via 14, may be an intermediate in the biosynthesis of 1. Castanospermine, its C1-epimer, azepane 12, and acid 17 are presently being screened for activity against glycosidases and for inhibition of viral glycoprotein processing reactions. Those results will be reported elsewhere.

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